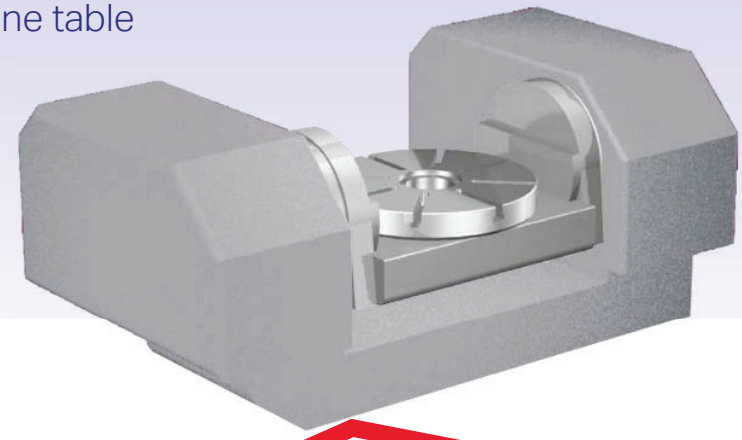
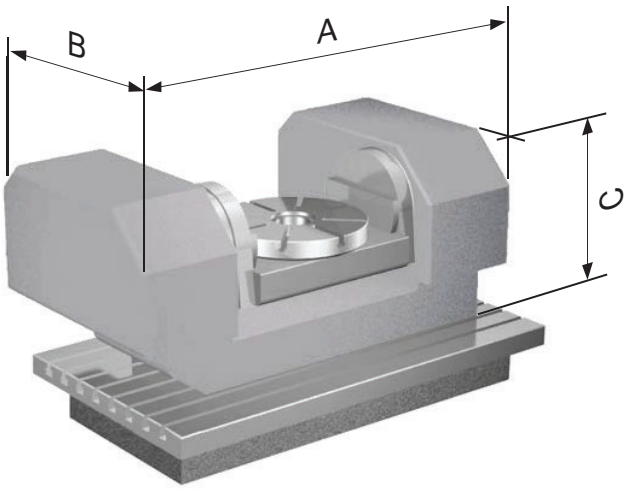
4th + 5th axis on the machine table

All % figures and color information empirically determined, non-binding approximate values, usually average to average



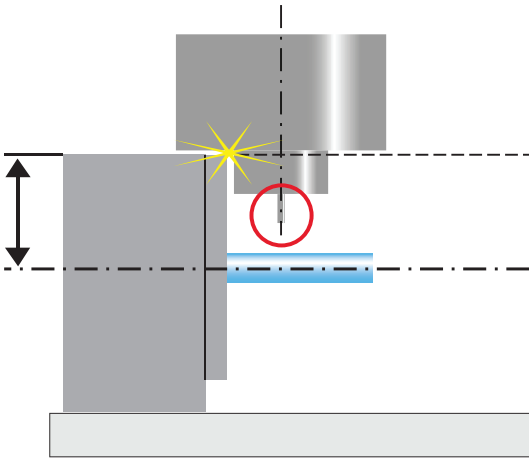
+28 %
compared to right



+50 %
compared to right

Higher weight reduces the allowed table load of the machine

+58 %
compared to right



Required:
- long tools
- less cutting data

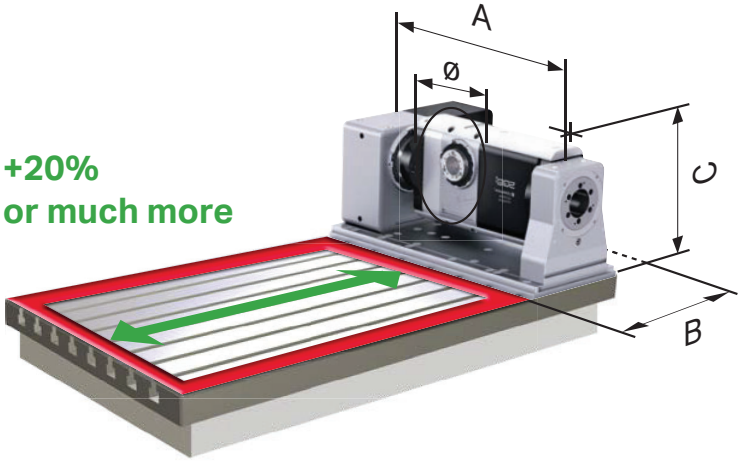
Result:
- slower – not economical
- worse quality

LEHMANN®

Compact, powerful, accessible ...
greater productivity,
higher workpiece accuracy

–22 %
compared to left

For contract manufacturers: Maximum universality



+20%
or much more

–30 %
compared to left

The smaller the rotary table for the particular range of parts, the more energy-efficient

1. smaller moving masses
2. Larger workpieces can be produced on a smaller machine

Best accessibility, less loss in Z-direction

–37 %
compared to left