

STR-A

QUICK CUT KNURLING TOOL

The STR-A and STR-B are used with manual and CNC-controlled lathes. They are also intended for use with transfer machines and turning centres where the workpiece remains stationary and the tool is rotated around it. Their design (with three knurling wheels) means that they can also be easily used to machine long workpieces with small diameters.

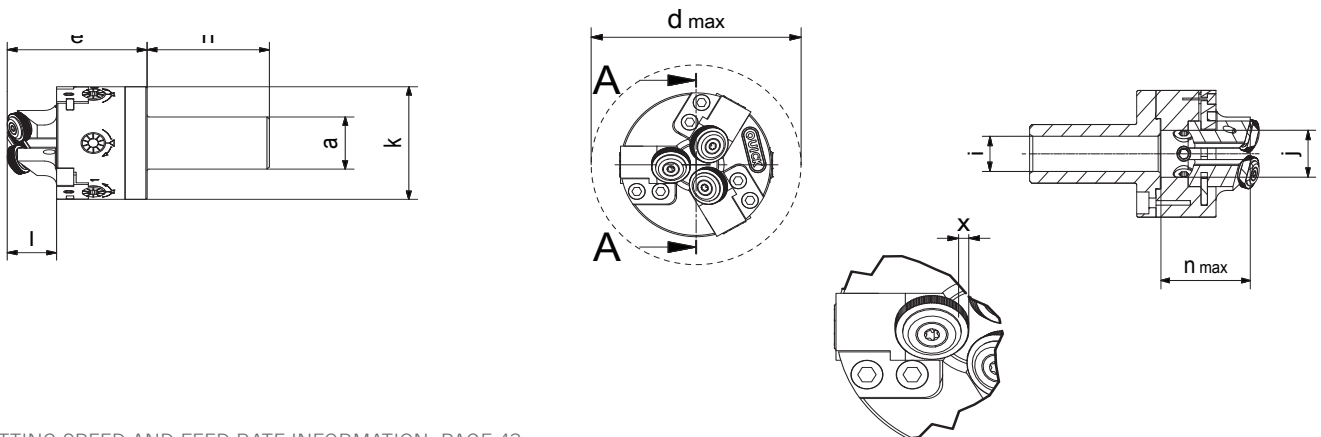


MODEL	PROD.-NO.	WORKPIECE \varnothing	KNURLING WHEEL mm (\varnothing x width x bore)
STR-A	P281-0200	3 - 25 mm	14,5x3x5* (271)

d max	e	h	j	k	l	n max	x
75	57	50	20	54	20	41,5	1,9

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 39.

PROD. NO.	CLAMPING \varnothing (a)	CHUCKING LENGTH (h)	HOLE \varnothing (i)
281-415	15 mm	50 mm	9 mm
281-420	20 mm	50 mm	10 mm
281-425	25 mm	50 mm	15 mm
281-463	3/4"	50 mm	9 mm
281-461	5/8"	50 mm	9 mm
281-464	1"	50 mm	15 mm
281-482	MK2	-	8.5 mm



CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RGE45° (Cross):



Wheel holder 0: 1 x 15°R knurling wheel (cutting)
 Wheel holder 0: 1 x 15°R knurling wheel (cutting)
 Wheel holder 1: 1 x 15°L knurling wheel (cutting)

RGE30° (Diamond):



Wheel holder 0: 1 x 90° knurling wheel (cutting) (AA)
 Wheel holder 0: 1 x 90° knurling wheel (cutting) (AA)
 Wheel holder 1: 1 x 90° knurling wheel (cutting) (AA)

